









Class 1 - sit-down type

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# Beyond the limits!

TCM

TCM

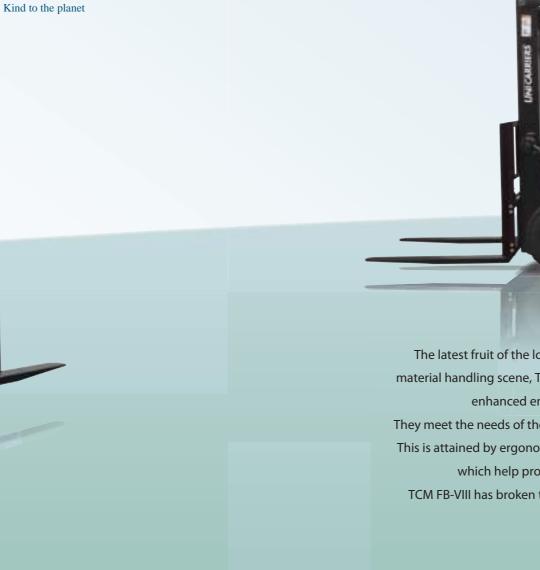
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ELECTRIC COUNTERBALANCED FORKLIFT TRUCKS

/Ecology

SERIES





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The latest fruit of the long years of pursuit of the top quality electric vehicles on the material handling scene, TCM FB-VIII Series electric counterbalanced forklift trucks feature enhanced environmental friendliness and increased economy.

They meet the needs of the times, and provide better operator comfort and controllability.

This is attained by ergonomically designed controls and seating, and many safety devices

which help protect the operator from a variety of potential hazards.

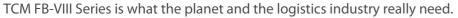
TCM FB-VIII has broken through various limits in electric forklift technology to reach a new dimension in electric vehicles.



# Enhanced environmental friendliness and increased economy

## Saving the planet and keeping worksites clean!

Our times demand ecology-mindedness. TCM FB-VIII battery-powered forklift trucks promise to be the ecology-minded contender on the materials handling scene, all around the world. Lower power consumption and longer spans between battery charges improve productivity as well as achieve environmental friendliness.



# Ecology Kind to the planet

#### Fully-hydraulic Orbitrol power steering(standard)

The power steering system uses Orbitrol, a fully-hydraulic power steering system that features low maintenance costs.

# The easy-to-read LCD panel includes a power consumption rate and a remaining battery time screen

The multi-function LCD panel shows power consumption per hour and remaining battery time. You can easily check the truck's power consumption at a glance for better energy savings.

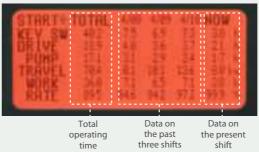


Easy-to-scan multi-function LCD panel



The LCD panel allows the operator to check present power consumption. The indicator shows power consumption per hour. "Remaining battery time" is the length of time the truck can keep operating before it needs a recharge. \*\*The "remaining battery time" readout is not necessarily perfectly accurate, because it is calculated using the reading of the battery charge indicator. It should be used as a rough guide.

Hour meter



**Longer battery runtimes per charge** (For trucks with optional EPS)

The long (8.5 hour) battery runtime on a single charge has been achieved by using a highly-efficient AC drive motor that draws less current, and various types of regenerative braking: switch-back, accelerator-off and braking regeneration.

(The values were measured on an FB15 with optional EPS working in our specified work cycle pattern at an operating rate of 55% in the P operating mode.) %The explanation above applies to trucks with an optional EPS unit. Trucks with standard Orbitrol power steering will have a 15 to 20% shorter battery run time.

### Auto power-off

The power supply is turned off automatically if the operator's seat is left vacant or no operation is performed over a set period of time. This helps eliminate wasteful consumption of battery current as well as prevent accidents when the operator gets back on the truck.

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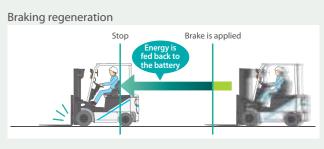


### A new type of AC motor

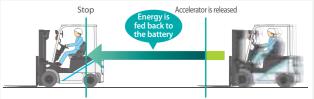
AC motors are used for both the drive and the lift systems, to attain better controllability and low maintenance.

#### **Regeneration means energy savings**

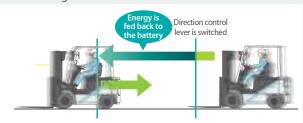
Efficient recovery of braking energy is attained by three types of regeneration - braking, accelerator-off, and switchback. The substantially reduced switchback time and distance will reduce operator fatigue.



#### Accelerator-off regeneration

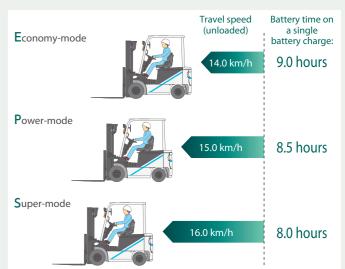


Switchback regeneration



#### Three power output modes available

You can select any of three power output modes, "S", "P" and "E", to match your specific driving or load handling job requirements. This feature helps improve economy and productivity.



(The values were measured on an FB15 with optional EPS working in our specified work cycle pattern at an operating rate of 55% in the P operating mode.)



# O Better operator comfort and controllability

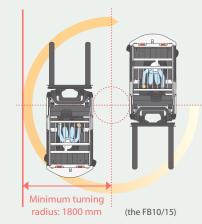
## Ergonomics for people working on-site

With an ergonomically designed operator's compartment and a compact body, FB-VIII Series electric counterbalanced forklift trucks offer better operator comfort and enhanced controllability.

Assuming materials handling operation in warehouses where operators need to get on and off the truck frequently, a variety of thoughtful ideas, including a low floor and step heights, and wide steps, have been incorporated to reduce operator motion and fatigue. The long years of experience and expertise went into helping the FB-VIII Series meet worksite needs.

#### The most compact truck body in its class

The compact truck body, with a minimum turning radius as short as 1800 mm, delivers substantially improved work efficiency in the narrow aisles of a warehouse.



#### **Tilting steering column**

The steering wheel angle can be adjusted to the operator's preference, which means more efficient steering with less fatigue.



#### The safety seat

The safety seat with side supports protects the operator better. The seat also has an angle-adjustable reclining back to suit the operator's physique, thus helping reduce operator fatigue.





#### An integrated turn signal and lighting switch lever

The turn signal lever and lighting switch are integrated into one unit. It returns automatically to neutral when the steering wheel goes back to the straight-ahead position. Rear combination lights are located on the overhead guard for better visibility from behind in the workplace.





#### Low operating noise during load handling

Having an AC motor for the load handling system substantially reduces the noise level at the operator's ear (by 6 dB from the conventional model) when lifting the forks, thus lending to substantially improved operator comfort (refers to the FB15).

#### Simplified battery replacement system (optional)

If a truck needs to be operated for an extended period of time, a simplified battery replacement system will be optionally available for easy replacement with a spare battery.

% For battery replacement, it is necessary to have another forklift with long forks of more than 1220 mm.

#### **Easy on-and-off**

The lowest floor height and step heights in its class and the wide steps make it easy to get on and off, and so reduce operator motion and fatigue as well as improve safety.



(The FB10/15)

#### **Bigger floor space**

The generous floor space makes getting in and out anxiety-free as well as providing more knee room to reduce operator fatigue.



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### Super equalizing charge

If the battery charger is set to the "super equalizing charge" mode, an equalizing charge will be applied to the battery every 24 hours, at the end of a regular cycle charge.

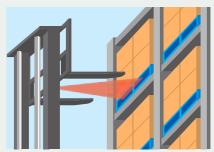
This means that the battery will be fully charged and you can use it immediately, even after the truck has been out of service for a long period of time.



#### Fork positioning laser unit (optional)

The fork-positioning laser unit helps the operator check the fork height and makes it safe and easy to insert the forks into the openings of a pallet.

It also helps reduce damage to loads and pallets if the operator fails to determine the fork height correctly. This function is especially useful for stacking or unstacking loads in high locations, and for handling loads in a dark area.



\* The laser beam is only lit when the forks are level



# **Safety**

Operator safety is foremost with the FB-VIII series trucks

In pursuit of the ultimate in operator safety, FB-VIII Series trucks come equipped with many safety devices to protect from a variety of hazards which might occur in materials handling operation. Consideration to the safety of operators, an invaluable asset to each company, is foremost at all times with TCM forklift trucks.





### Travel and load handling interlock(optional)

The travel and load handling interlock system makes it impossible to operate the lift truck unless the operator is well seated in the operator's seat. This system helps prevent an accident from happening if the operator of the truck is not in the correct driving position or a control is moved unintentionally when he is not in the operator's seat.



Interlock is activated when the operator stands up from the seat

% When the interlock system is actuated, the regular brake is not applied to the truck. Apply the parking brake when leaving the truck.

### **Password entry**

The truck won't start unless the correct password is entered into the password entry system. This prevents any unauthorized person from operating the truck.

Consult with our service personnel to learn how to enable the password entry system and set passwords. (Password protection can be disabled.)



## Load meter (optional)

The load meter shows the approximate weight of the load being carried on the forks, to help prevent an accident due to

overloading.

 $\ensuremath{\ensuremath{\mathcal{K}}}$  The reading should be used as a guide.



### **Speed limiter**

The maximum travel speed can be limited according to the working conditions. It can be set freely to a specified speed limit.





\*Consult with our service personnel to learn how to set speed limits.

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### Steering-angle sensitive travel speed limiter

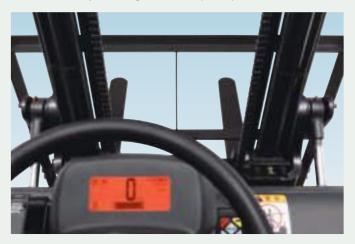
The truck speed is automatically reduced if the angle of the steering wheels exceeds a certain value, making it possible for the truck to turn at a safe speed. **\*\* Remember that this feature is not intended to be a device that prevents tip-overs.** 

#### Speed-sensitive power steering

The speed-sensitive power steering system provides varying amounts of assistance depending on the driving conditions (more power assist at slow speeds and less power assist at high speeds) to give an excellent steering "feel" while improving the stability of the truck at high speeds.

### Wide-view mast

The wide-view mast gives you an excellent view of the fork tips in any position. In addition, the lower dashboard provides the operator with excellent visibility, resulting in safe and quick operation.



## Anti-rollback

The anti-rollback feature prevents the truck from rolling backwards abruptly on a grade if you remove your foot from the brake pedal. This ensures a safe, smooth restart.



# **C** Easy Maintenance



The fully openable battery compartment with a damper provides for easy and quick maintenance access to the battery unit.



Drive and hydraulic motor controllers have been located together for quick access and easy servicing. They have also been made more resistant to dust and water.

# **A wide product lineup**

The FB-VIII Series comes in a wide range of models, from compact classes with the superb features that the preceding series have to 3.5-ton models, reliable workhorses for handling heavy loads.

	Model	Max. capacity	Overall height
	FB10-8(T)	1,000 kg	2,080 mm
1-ton class	FB15-8(T)	1,500 kg	2,080 mm
i ton class	<b>FB18-8</b> ( <b>T</b> )	1,750 kg	2,080 mm
	<b>FB20-8</b> ( <b>T</b> )	2,000 kg	2,125 mm
2-ton class	FB25-8(T)	2,500 kg	2,125 mm
	FB25-8LB(T)	2,500 kg	2,250 mm High-capacity model: Battery capacity 935 AH/5h
	FB25-8V(T)	2,500 kg	2,100 mm VAN model: Suitable for loading and unloading vans
_	<b>FB30-8</b> ( <b>T</b> )	3,000 kg	2,190 mm
3-ton class	FB30-8V(T)	3,000 kg	2,100 mm VAN model: Suitable for loading and unloading vans
	FB35-8S(T)	3,500 kg	2,190 mm



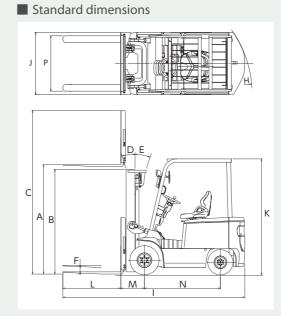
# **O** Specifications

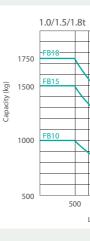
#### Standard specifications

S	Manufacturer					UNICARRIERS										
eristi	Model				FB10-8(T)	FB15-8(T)	FB18-8(T)	FB20-8(T)	FB25-8(T)	FB25-8LB(T)	FB25-8V(T)	FB30-8(T) F	B30-8V(T)	FB35-8S(T)		
Characteristics	Load Capacity kg				1000					0	3500					
Cha	Load Center mm					500										
	Maximum Fork Height mm A			А		3000										
Dimensions	Free Lift mm			F		155 110 165				;	170					
	Fork Size	L x W x T mr		mm	L	920 x 100 x 35			1070 x 122 x 40				1070 x 125 x 45		1070 x 150 x 50	
	Tilt Angle Fwd / Bwd deg			D/E		6/12							6/10			
	Overall Length (with Forks) mm			Ι	2875		2975	3315 3355		3460		3580		3805		
	Overall Length (without Forks) mm				1955		2055	2245	2285	2390		2510		2735		
	Overall Width mm			J	1070			1150			1225		1380			
	Mast Height Fork Lov	Mast Height Fork Lowered mm			В		1995 2030 2180 2030 207				5	2135				
	Overall Height Fork Raised mm			С				4030				4260				
	Overhead Guard Heig	ght		mm	К	2080 (2140 <sup>3)</sup> )		)	2125 (2185 <sup>3)</sup> )		2250	2100	2190 (2250 <sup>3)</sup> )	2100	2190 (2250 <sup>3)</sup> )	
	Turning Radius (Outs	s (Outside) mm			Н	1800 (	17004)	1890 (1790 <sup>4)</sup> )	2070 (1950 <sup>4)</sup> )	2100 (1970 <sup>4)</sup> )	2200 (	2065 <sup>4)</sup> )	2290 (2	140 <sup>4)</sup> )	2500 (2360 <sup>4)</sup> )	
	Fork Overhang (Centerline of front axle to front face of forks) mm		М	375			435			480		500				
e	( Speeds	Travel Max <sup>1)</sup> (Fwd / Rvs.)	With Load	km/h		14.0			13.5			14.0				
mano			Without Load	km/h		16.0		15.5		15.0		_				
Performance		Lifting <sup>1)</sup>	With Load	mm/s		390 350 330		330	290 265		290		240			
۳.			Without Load	mm/s		580		510			490		410			
Weight	Total Weight (without	battery)		kg		2030	2050	2100	2700	3030	2960	2965	353	0	4015	
	Tires Siz		Front			6.00 - 9 - 10PR 6.00 - 9 -		6.00 – 9 – 12PR	21 x 8 – 9 – 16PR			28 x 9 – 15 – 14PR		250 – 15 – 16PR		
		Size	Rear			16 x 6 – 8 – 10PR		PR	18 x 7 – 8 – 14PR					18 x 7 – 8 (SE)		
-	Wheelbase mm			Ν	1250		1350	1400		1545		1600		1800		
	Fork Spread (Outside) mm			Ρ	200 - 920			245 - 1020				250 - 1	090	300 - 1090		
	Tread		mm		910			955				100	D	1140		
			mm		900		950									
	Under clearance	at lowest point mi		mm		90			100				90			
	Battery <sup>2)</sup> (STD capacity type)	pe) Voltage / Capacity (5-hour rating)		V / AH		48 / 330 48 / 400		400	48 / 450	48 / 565	48 / 935	48 / 865	/ 865 72 / 4		50	
	Electric Motors	Drive motor (AC) kW / 60 min.			6.9		8.5			11.9						
		Hydraulic motor (AC) kW / 5 min.				8.6 9.0 1			14.0	.0						
	Control Type Drive Load handling Power steering				FET inverter											
						FET inverter										
Elec			FET chopper													

NOTE: 1) Above figures are measured at "Super-mode" operation. 2) Batteries are optional equipment. 3) For European and Scandinavian export trucks 4) Figures are given for trucks with optional EPS.

Load chart

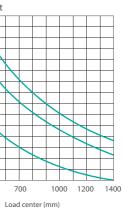


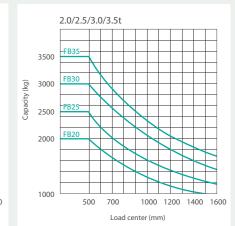


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