Forklift Series

SHANTUI® VALUE THAT WORKS



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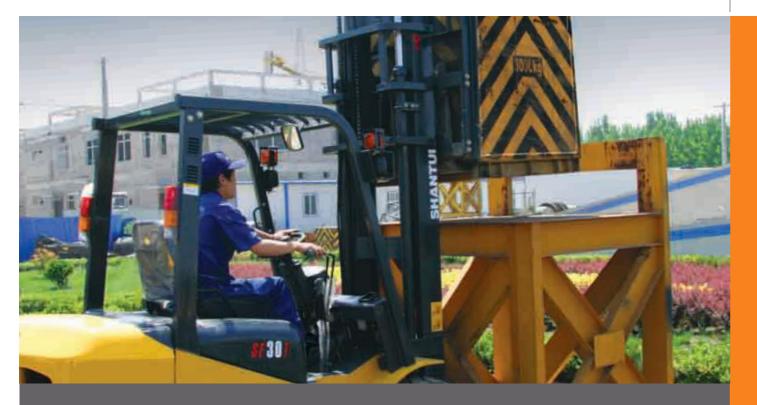


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FORKLIFT SERIES

In 2007, Shantui decided to put its construction machinery production prowess behind a new line of products, somewhat removed from road construction -Forklifts.

The gambit is starting to pay off some handsome dividends as the product line is quickly moving up the ladder in terms of domestic market share in China. Some models are also seeing a rise in exports, with Shantui exporting more than a thousand units in 2010, out of its total production of slightly more than 5,000 units.

The real story, however, may be the relative speed with which Shantui built the forklift line into a mature product category virtually overnight. In a short three years, it already makes a well-rounded set of six different models with several variations within each model category. The machines range in size from 2-ton to ten-ton. They come in both electric and diesel versions.

As with other products new to the company's product offerings, Shantui provides the structural parts, while most of the other parts are bought from top brand name suppliers in China. The exception is the electronic controls, which are imported from Curtis in the USA.

Several of the models are Tier III compliant, depending on engine or motor type. They all come with optional, optimal lift heights.

Overall, the forklift line is another clear demonstration of Shantui's unrivaled value proposition:

HIGH PERFORMANCE FOR EXCEPTIONAL VALUE.



Product features:

- U.S. Curtis electronic control system, provides protections for incorrect operating sequence, seat auto-power-off, drive brake steering position, and other functions, in addition to various electronic control protection mechanisms.
- The driving noise and lifting noise levels of the vehicle are reduced, helping to maintain a better work environment.
- Low-speed DC motor and lownoise gear pump for excellent performance are adopted, and steering motor and steering oil pump are eliminated, to achieve split flow using a single pump.

MAY DIFFER FROM WHAT IS SHOWN.

MODEL Load capacity Load center Power type

Overall dimen

Front overhang Wheelbase Rear overhang Distance from s to overhead gu Fork adjusting r Front wheel tra Rear wheel trac Minimum turnir Mast inclination Battery (voltage Drive speed Full-load lifting Maximum grade

Curb weight

Tire > SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE. THE PICTURES MAY INCLUDE OPTIONS. THE ACTUAL COLOR AND APPEARANCE OF THE PRODUCT



Technical specifications:

		UNIT	SF20D
		kg	2000
		mm	500
			Battery
	Full length (with fork)	mm	3445
	Full length (without fork)	mm	2375
	Full width	mm	1146
	Full height	mm	2100
ions	Height with mast not lifted	mm	1995
	Height with mast lifted	mm	4030
	Maximum lift height	mm	3000
	Free lift height	mm	155
	Min. ground clearance (at frame)	mm	140
		mm	483
		mm	1500
		mm	392
seat surface ard		mm	1030
range		mm	245/1020
ick		mm	960
ck		mm	950
ng radius		mm	2050
n		deg	6/12
e/capacitanc	e)	V/AH	48/700
		km/h	0-14
speed		mm/sec	265
eability		%	10
		kg	4150
	Front wheel		7.00-12-12PR
	Rear wheel		18*7-8-14PR

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Product features:

- Circular arc design, streamlined modeling, attractive external appearance and exquisite detailing. Wide view mast allowing operator to have a more full and clearer front vision.
- Steering axle shock absorption.
- Air intake is located above the overhead guard support, ensuring better engine protection from dust, helping to avoid problems with early wear.
- Built-in heat-insulation and sound-absorption material is available inside the engine hood.
- Small-type instrument panel and steering column are integrated into a whole-cab design, for a more ergonomic compartment and better vision.
- Offers multi-power selection and numerous component attachment parts.



Technical specifications:

FRONT SINGLE TIRE										
MODEL				Unit	SF20/20T	SF25/25T				
	Load capacity						2000 2500			
General	Load center				mm	500	^			
	Power type					Diesel				
	Lift size			mm	3000					
	Free lift height				mm	155				
	Fork size				mm	1070x122x40				
	Mast tilt angle					deg	6/12	6/12		
	Fork overhang					mm	483			
Dimensions		Full length				mm	2510 2580			
Dimensions		Full width				mm	1160			
	Overall dimensions	Height with mas	t not lifted			mm	1990			
		Height with mas	t lifted			mm	4030			
		Overhead guard	height			mm	2071			
	Minimum turni	ng radius				mm	2172	2320		
	Minimum right	angle passage wi	dth			mm	2200	2300		
	Drive speed (full load/no load) Hydraulic forklift truck Gear I Gear I Gear II					km/h	19/20			
							8.5/9			
							19/20			
Deufermenee	Full-load lifting speed						420			
Performance	Maximum grad	eability			%	20				
	Curb weight				kg	3649/3628 4000/3978				
	Tires Front wheel						7.00-12-12PR			
	Tiles			Rear wheel			6.00-9-10PR			
	Tread Front wheel					mm	970			
	ileau			Rear wheel		mm	970			
Wheel & tires	Wheelbase						1600			
	Ground clearan	ce (full load/	Mast			mm	85/105			
	no load)		Frame		mm	100/105				
	Applicable vehicle type						SF20AT/SF25AT			
Drive units & control			Model				490BPG	ISUZU C2409KJ		
			Rated power			kw/rpm	37/2650	34.5/2500		
	Engine		Rated torque			N.m/rpm	148/1900	139/1800		
			Number of cylinders				4	4		
			Cylinder bore/stroke			mm	90/100	86/102		
	Displacement					L	2.54	2.369		
	Operating pressure							17.5		

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Product features:

- Built-in tilt cylinder seat is used, adjustable at high gear position, which is able to help relieve fatigue for the operator, while the wide view mast provides a spacious visual field.
- Suspended overhead guard and steering axle shock absorption technique are applied, to increase driver operating comfort.
- High-quality transmission matched with the hydraulic system, for complete vehicle efficiency making it highly efficient and energy saving.
- Intelligent electronic monitoring combination instrument is used, and a waterproof plug-in unit is applied to the electrical system, to increase safety and reliability.

Technical specifications:

FRONT SINGLE T	IRE										
MODEL				Unit	SF30/30T		SF35/35T	SF35/35T			
	Load capacity			kg	3000		3500	3500			
General	Load center					mm	500		500		
	Power type						Diesel		Diesel		
	Lift size					mm	3000		3000		
	Free lift heigh	nt				mm	160		160		
	Fork size					mm	1070x122x45		1070x122x50		
	Mast tilt ang	le				deg	6/12		6/12		
	Fork overhan	g				mm	495		495		
Dimensions		Full length				mm	2704		2704		
DIIIICIISIOIIS		Full width				mm	1226		1226		
	Overall dimensions	Height with m	ast not lifted			mm	2140		2140		
		Height with mast lifted				mm	4272		4272		
		Overhead guar	rd height	eight			2140		2140		
	Minimum tur	ning radius				mm	2400		2400		
	Minimum rig	ht angle passage	e width	1		mm	2100		2100		
	Hydraulic forklift truck					km/h	19/20		19/20		
	Drive speed (Drive speed (full load/no load) Mechanical					8.8/8.8		8.8/8.8		
	forklift Gear II						20/20		20/20		
Performance	Full-load liftir					mm/sec	450		360		
	Maximum gra	adeability				%	20		20		
	Curb weight			1		kg	4500/4474		4787/4760		
	Tires			Front wheel		28*9-15-14PR			28*9-15-14PF		
			Rear wheel			1	6.50-10-10PR		6.50-10-10PR		
	Tread			Front wheel		mm	1000		1000		
100 100				Rear wheel		mm	980		980		
Wheel & tires	Wheelbase					mm	1700		1700		
	Ground cleara load/no load)		Mast			mm	110/135		110/135		
	,	Frame Applicable vehicle type					mm 130/135		130/135		
Drive units & control				venicie type			SF30AT 490BPG		SF35AT ISUZU		
					iodel			CA498	C240PKJ	495BPG	
					Rated power			42/2450	34.5/2500	42/2650	
	Engine		Rated torqu	Rated torque			148/1900	190/1800	139/1800	174/1800	
		Nun			Number of cylinders			4	4	4	
			Cylinder bore/stroke			mm	90/100	98/105	86/102	95/105	
			placement		L	2.54	2.98	2.369	2.97		
	Operating pre	essure				Мра	17.5		17.5		

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VALUE

AT

WORK



SF50/SF60/SF70 🔺

Product features:

- Large circular-arc streamline modeling is applied to the complete forklift, and the edge of the counterweight is visible from the driver's seat, to ensure optimal visibility when distance is determined during reverse operation.
- With the control system designed according to ergonomic engineering principles, the angle of the steering gear is adjustable, offering the driver a spacious visual field, for optimal operating comfort.
- Full-hydraulic load-free induction steering gear, for less tedious turning operations.
- Wide view mast provides driver with a spacious visual field.
- Combined taillight is mounted in the rear part of the overhead guard, which provides security for safer user operation.



Technical specifications:

FRONT DOUBLE TIRE											
MODEL							SF50	SF60	SF70		
	Load capacity						5000	6000	7000		
General	Load center					mm	600				
	Power type						Diesel				
	Lift size					mm	3000				
	Free lift heigh	t				mm	195				
	Fork size					mm	1250x150x50				
	Mast tilt angl	e				deg	6/12				
	Fork overhang]				mm	627				
Dimensione		Full length				mm	3460 3540 3646				
Dimensions		Full width				mm	1995				
	Overall dimensions	Height with ma	ist not li	fted		mm	2500				
		Height with ma	st lifted			mm	4420				
		Overhead guard height			mm	2450					
	Minimum turr	ning radius				mm	3250	3450			
	Minimum righ	nt angle passage	width			mm	2960	3090			
	Hydraulic forklift truck					km/h					
	Drive speed (f	Drive speed (full load/no load) Mechanical Gear				I	26/28				
	forklift Gear					II	1				
Performance	Full-load lifting speed					mm/sec	500 450				
	Maximum gra	ideability				%	20				
	Curb weight					kg	8183	8960	9400		
	Front whee					Front wheel		8.5-15-14PR			
	THES			Rear wheel			8.5-15-14PR				
	Trood	Tread Front wh				mm	1470				
				Rear wheel		mm	1700				
Wheel & tires	Wheelbase					mm	2250				
	Ground cleara	Ground clearance (full load/ Mast				mm	200				
	no load)		Frame			mm	200				
		Applicable					SF50/SF60/SF70				
			Model				6102BG				
			Rated power			kw/rpm	81/2500				
	Engine	Engine		Rated torque		N.m/rpm	353/1700				
Drive units & control			Number of cylinders			6					
	Cylin			Cylinder bore/stroke		mm	102/118				
			Displa	lisplacement		L	5.795				
	Transmissions			Гуре			Hydraulic				
				Gear position front/rear			2-2				
	Operating pre	ssure				Mpa	20				

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SF100 🔺

Product features:

- Large circular-arc streamline modeling is applied to the complete forklift, and the edge of the counterweight is visible from the driver's seat, to ensure optimal visibility when distance is determined during reverse operation.
- With the control system designed according to ergonomic engineering principles, the angle of the steering gear is adjustable, offering the driver a spacious visual field, for optimal operating comfort.
- Full-hydraulic load-free induction steering gear, for less tedious steering operations.
- Wide view mast provides driver with a spacious visual field.
- Combined taillight is mounted in the rear part of the overhead guard, which provides security for safer user operation.



Technical specifications:

FRONT DOUBLE TIRE									
MODEL				Unit	SF100				
	Load capacity			kg	10000				
General	Load center			mm	600				
	Power type				Diesel				
	Lift size					mm	3000		
	Free lift height			mm	195				
	Fork size			mm	1768X173X85				
	Mast tilt angle			deg	6/12				
	Fork overhang					mm	726		
		Full length				mm	4200		
Dimensions		Full width				mm	2230		
	Overall dimensions	Height with mast not I	ifted			mm	2800		
		Height with mast lifted	l			mm	4426		
		Overhead guard heigh	t			mm	2497		
	Minimum turni	ng radius				mm	3900		
	Minimum right	angle passage width			-	mm	3540		
				Hydraulic for	klift truck	km/h			
	Drive speed (fu	Drive speed (full load/no load) Gear I					26/28		
	Full-load lifting	speed				mm/sec	360		
Performance	Maximum grad	leability		%	20				
	Curb weight			kg	12300				
	T			Front wheel			9.00-20-14PR		
	Tires			Rear wheel			9.00-20-14PR		
	Tread			Front wheel		mm	1600		
	Tread			Rear wheel		mm	1722.5		
Wheel & tires	Wheelbase			mm	2800				
	Ground algorith	veo (full lood (no lood)	Mast			mm	245/205		
		ice (full load/no load)	Frame			mm	240		
			Applicable ve	hicle type			SF100		
			Model				6102BG		
			Rated power			kw/rpm	81/2500		
	Engine		Rated torque			N.m/rpm	353/1700		
Drive units & control			Number of cylinders				6		
			Cylinder bore/stroke			mm	102/118		
			Displacement			L	5.795		
	Transmissione		Туре				Hydraulic		
	Transmissions Gear position front/rear						2-2		
	Operating pres	sure		Мра	20				

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